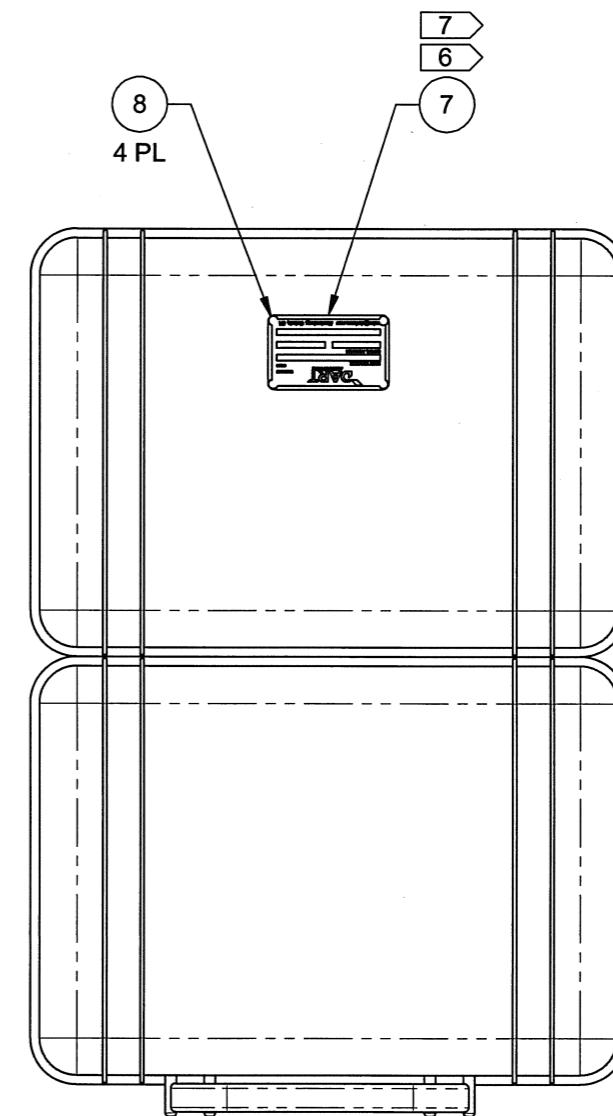
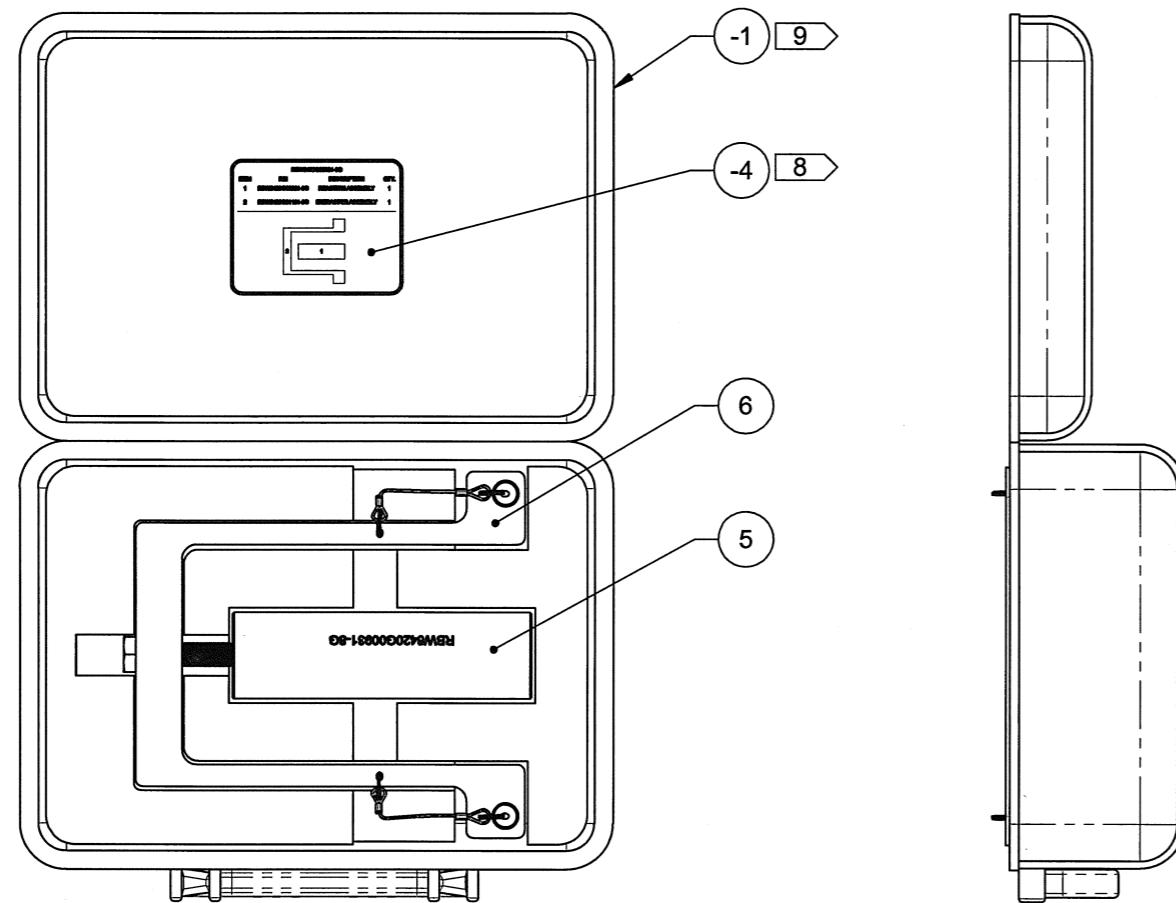


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6420G00231-8G-1	PACKAGING ASSY
-4	1	RBW6420G00231-8G-4	CONTENT PLACARD
5	1	RBW6420G00931-8G	REACTION ASSY
6	1	RBW6420G01131-8G	EXTRACTOR ASSY
7	1	RB41011	DART PLACARD
8	4	McMaster#97524A032	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.



RBW6420G00231-8G TAIL ROTOR HEAD REMOVAL TOOL KIT

NOTES:

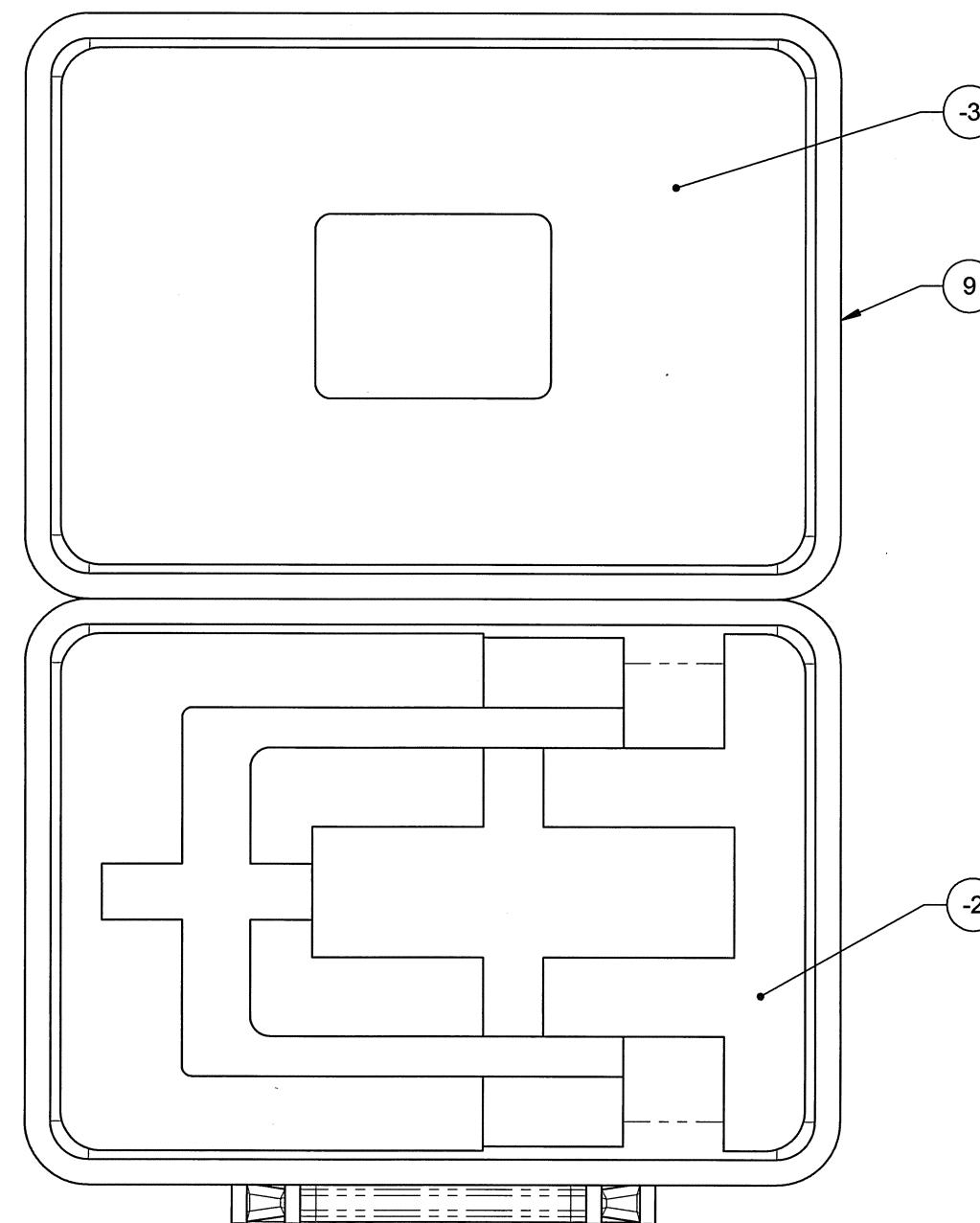
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM
9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

A	NEW ISSUE	19-551	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	
MFG. APPR.	DP	REV. A	
APPROVED	VHP	RBW6420G00231-8G	
TITLE		SHEET 1 OF 5	
TAIL ROTOR HEAD REMOVAL TOOL		NTS	
DATE 2/1/2019		SCALE	
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ITEM #	QTY.	PART NUMBER	PART TITLE
-2	1	RBW6420G00231-8G-2	BOTTOM FOAM
-3	1	RBW6420G00231-8G-3	TOP FOAM
9	1	PELICAN #APP-1450-E	PELICAN CASE 1450



RBW6420G00231-8G-1 PACKAGING ASSY

NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED
 6) IDENTIFICATION: N/A

DESIGN DRAWN	KPT KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	VM	TOOL PART # RBW6420G00231-8G REV. A
MFG. APPR.	DP	SHEET 2 OF 5
APPROVED	VH	TITLE TAIL ROTOR HEAD REMOVAL TOOL
DATE 2/1/2019		SCALE NTS

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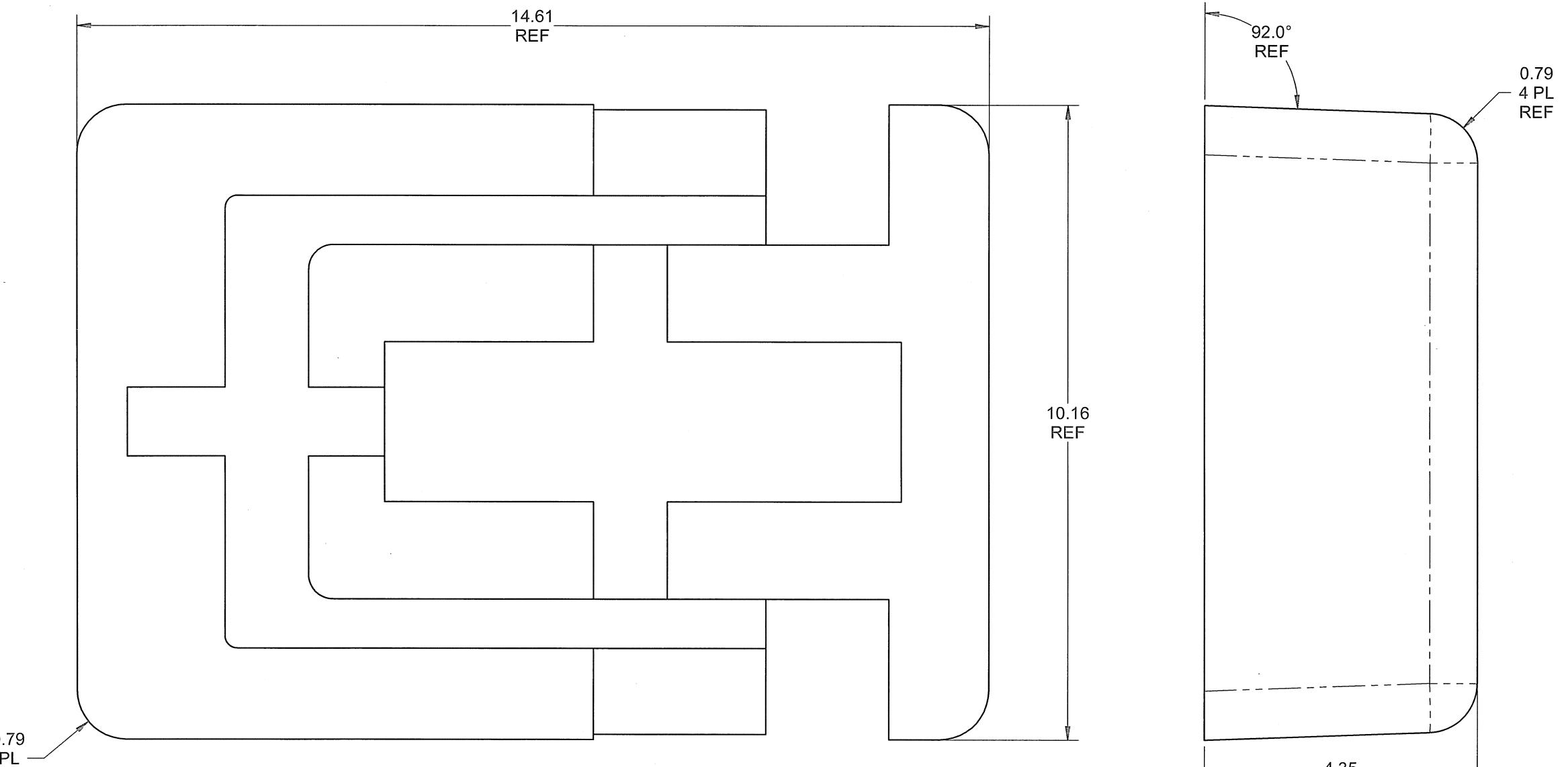
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RBW6420G00231-8G-2 BOTTOM FOAM

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NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6420G00231-8G-2 REV A.STEP

DESIGN DRAWN	KPT KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	VM	TOOL PART #
MFG. APPR.	DP	RBW6420G00231-8G
APPROVED	WY	TITLE
DATE 2/1/2019		SCALE NTS
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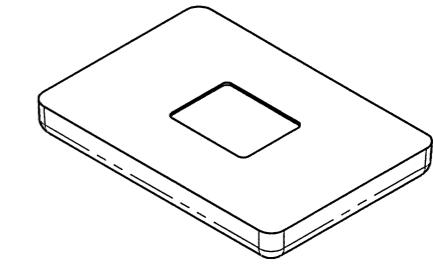
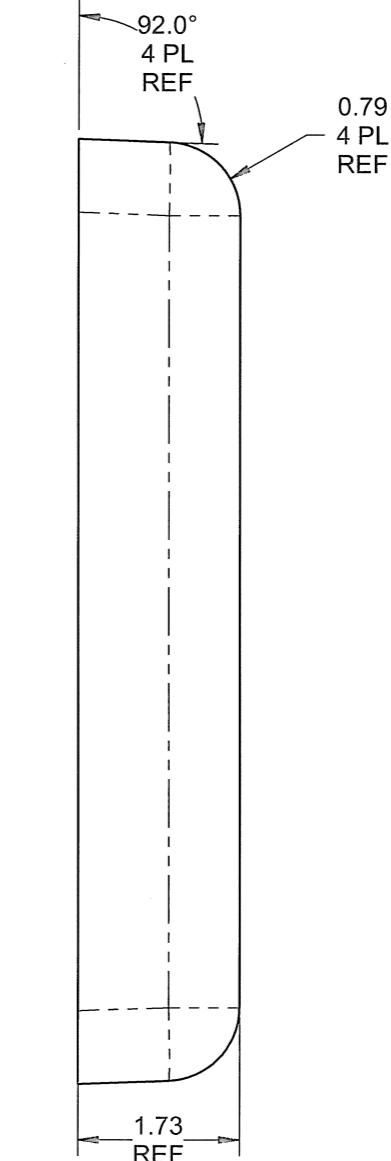
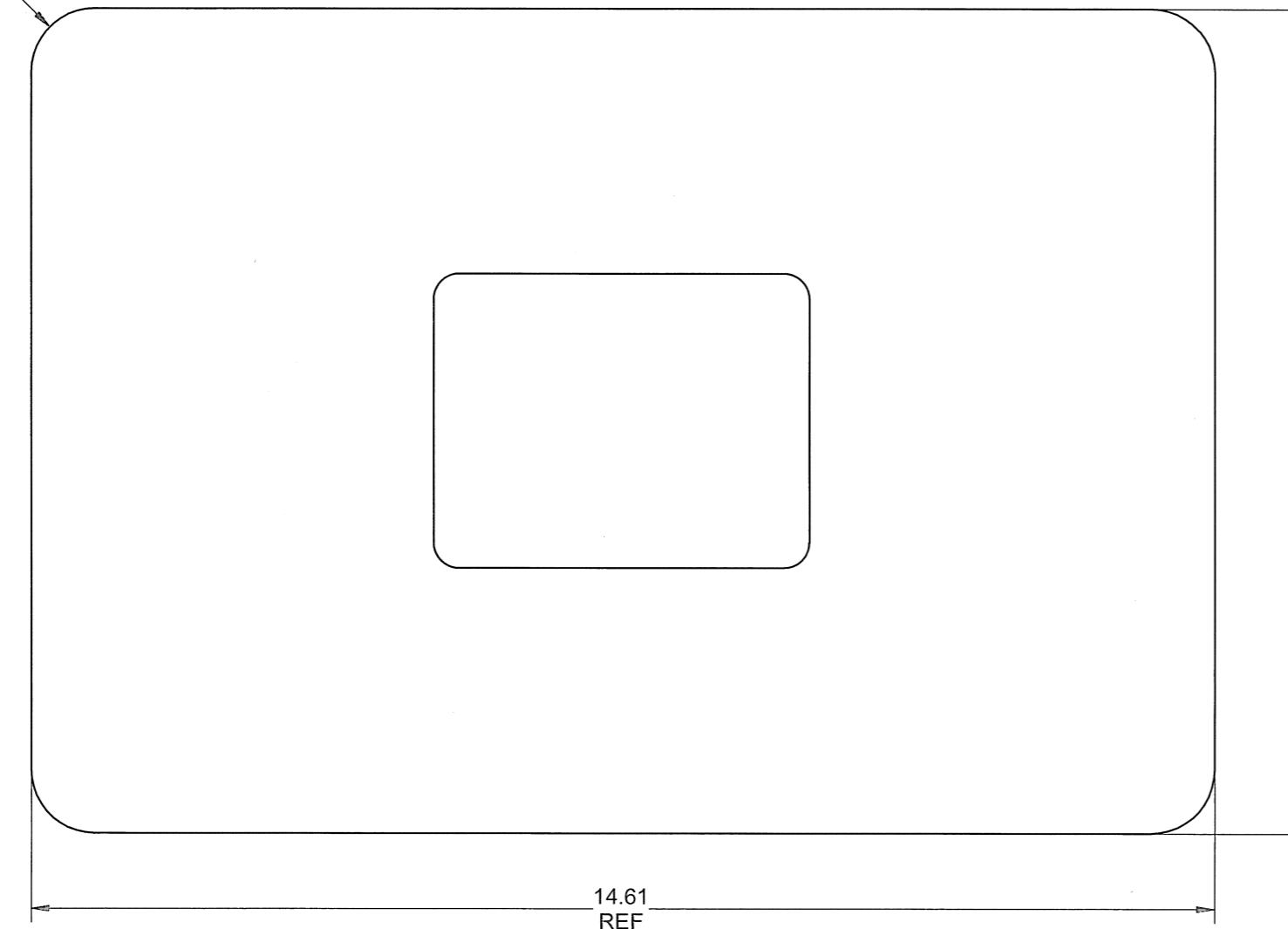
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REF

RBW6420G00231-8G-3 TOP FOAM

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NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6420G00231-8G-3 REV A.STEP

DESIGN DRAWN	KPT KPT	DART AEROSPACE LTD
CHECKED	VM	HAWKESBURY, ONTARIO, CANADA
MFG. APPR.	DP	REV. A
APPROVED	WMP	TOOL PART # RBW6420G00231-8G
		SHEET 4 OF 5
		TITLE TAIL ROTOR HEAD REMOVAL TOOL
		SCALE NTS
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DATE 2/1/2019

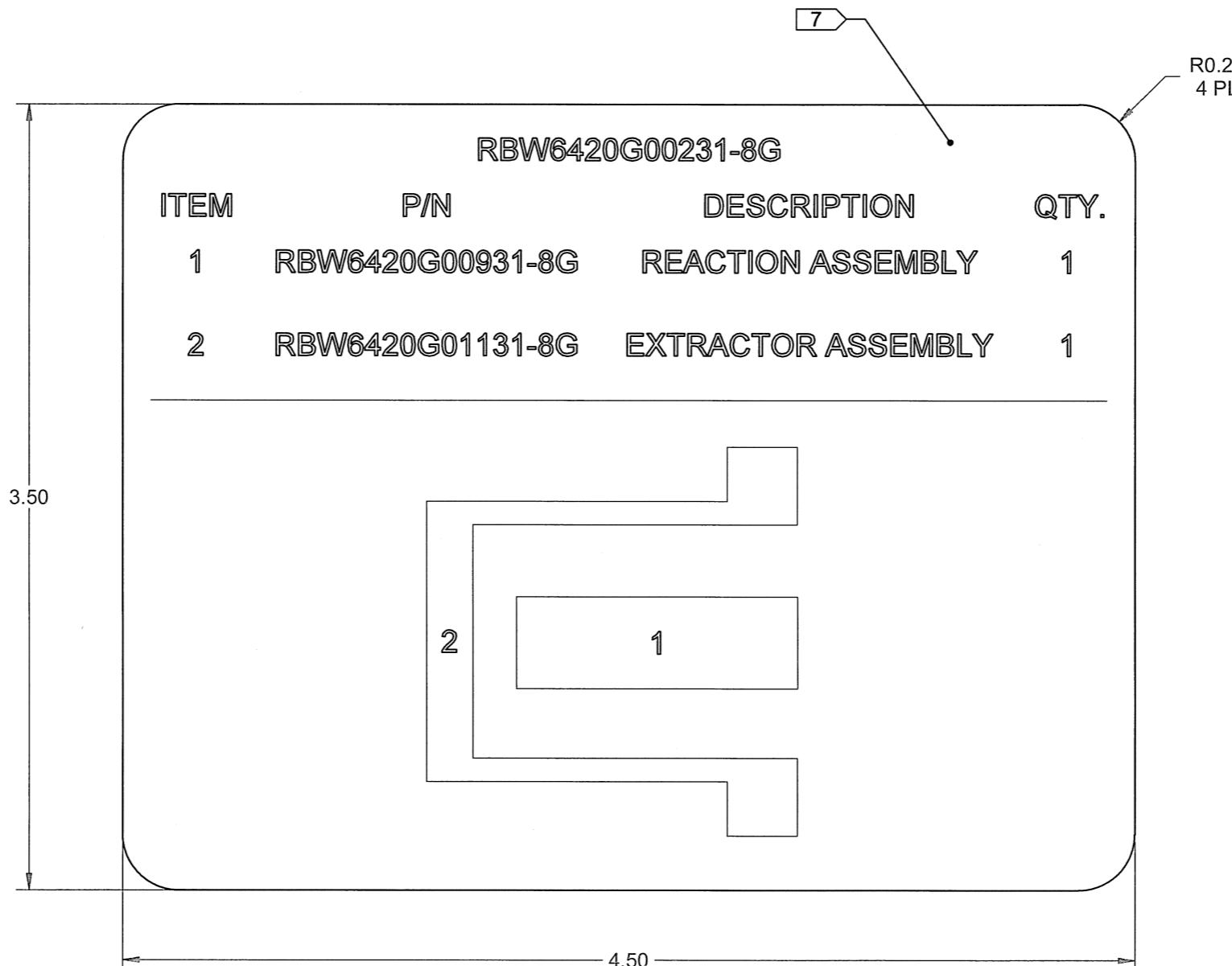
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RBW6420G00231-8G-4 CONTENT PLACARD

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NOTES:

- 1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402 OR EQUIV
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) BLACK BACKGROUND WITH WHITE LETTERS AND LINES
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6420G00231-8G-4REV. A.DXF

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM		
MFG. APPR.	DP		
APPROVED	WJ		
TOOL PART #		REV. A	
RBW6420G00231-8G		SHEET 5 OF 5	
TITLE		SCALE	
TAIL ROTOR HEAD REMOVAL TOOL		NTS	
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DATE 2/1/2019